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(11) **EP 0 557 287 B1**

(12) **EUROPEAN PATENT SPECIFICATION**

(45) Date of publication and mention  
of the grant of the patent:  
27.03.1996 Bulletin 1996/13

(51) Int Cl.<sup>6</sup>: **H02J 9/00, H02J 3/32,  
H01M 10/42**

(21) Application number: **91915464.1**

(86) International application number:  
**PCT/US91/05114**

(22) Date of filing: **07.08.1991**

(87) International publication number:  
**WO 93/03532 (18.02.1993 Gazette 1993/05)**

(54) **ELECTRICAL ENERGY SYSTEM**  
**ELEKTRISCHES ENERGIESYSTEM**  
**SYSTEME D'ENERGIE ELECTRIQUE**

(84) Designated Contracting States:  
**AT BE CH DE DK ES FR GB GR IT LI LU NL SE**

(43) Date of publication of application:  
01.09.1993 Bulletin 1993/35

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**railway electrification"**

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**EP 0 557 287 B1**

**Description**

The present invention relates to electrical energy systems generally and more particularly to electrical energy systems incorporating electric metal-air batteries.

**BACKGROUND TO THE INVENTION**

Over the years, various proposals have been made for electric powered vehicles. To date, for a number of reasons, electric vehicle systems have yet to become commercial for urban and highway applications.

There have been proposals to employ zinc-air batteries for urban vehicle propulsion. An example is the following publication:

Improved slurry zinc-air systems as batteries for urban vehicle propulsion, by P. C. Foller, Journal of Applied Electrochemistry 16(1986), 527-543.

metal-air battery structures are described in the following publications:

U.S. Pat. No. 4,842,963, entitled Zinc Electrode and Rechargeable Zinc-Air Battery;

U.S. Pat. No. 4,147,839, entitled Electrochemical Cell with Stirred Slurry;

U.S. Pat. No. 4,908,281, entitled metal-air Battery with Recirculating Electrolyte;

U.S. Pat. No. 3,847,671, entitled Hydraulically-Refuelable Metal-Gas Depolarized Battery System;

U.S. Pat. No. 4,925,744, entitled Primary Aluminum-Air Battery;

U.S. Pat. No. 3,716,413, entitled Rechargeable Electrochemical Power Supply;

U.S. Pat. No. 4,925,744, entitled Primary Aluminum-Air Battery;

Electrical energy storage systems are described in the following publications:

U.S. Pat. No. 4,843,251 entitled Energy Storage and Supply System;

Energy on Call by John A. Casazza et al, IEEE Spectrum June, 1976, pp 44 - 47;

U.S. Pat. No. 4,275,310, entitled Peak Power Generation;

U.S. Pat. No. 4,124,805, entitled Pollution-Free Power Generating and Peak Power Load Shaving System;

U.S. Pat. No. 4,797,566, entitled Energy Storing Apparatus;

IEEE Transactions on Industry Applications, Vol. 1A-20, No. 3, May/June 1984 at page 484 "A study of Wayside Energy Storage Systems (WESS) for Railway Electrification" describes the installation of wayside energy storage systems (WESS) as an interface between a utility supply and a locomotive, the locomotive being supplied jointly from the WESS and the utility infeed, the

WESS possibly being charged by regeneration (braking) energy by the locomotive or from the utility.

**SUMMARY OF THE INVENTION**

The present invention seeks to provide an improved electrical energy system which, through the synergistic combination of two disparate activities, utility energy storage and electric vehicle operation, each of which is presently uneconomical, provides an economical electrical utility off-peak power storage, surge protection, and an economically feasible electric vehicle system.

There is thus provided in accordance with the present invention an electrical energy system comprising the features of independent claim 1.

In accordance with a preferred embodiment of the invention, the electric power storage apparatus includes surge switching means for enabling the electric power storage apparatus to absorb undesired power surges from the electrical utility as needed.

The electric power storage apparatus may also comprise conventional batteries, such as lead-acid batteries.

Additionally, there is provided in accordance with a preferred embodiment of the present invention an electric battery recharging depot including an apparatus for removing discharged slurry from metal-air batteries and supplying it to a storage facility to await low power demand and an apparatus for supplying recharged slurry to the batteries from the electric power storage apparatus.

In U.S. Pat. 4,894,764 to Meyer et al there is described a system capable of levelling an electric load and including a plurality of modules, and wherein each module functions as an "AC battery."

Meyer shows a conventional lead-acid battery wherein the active mass storing the electrical energy in the battery is permanently fixed in the battery plates. In the present metal-air slurry battery, the active mass storing the electrical energy in the battery is in the form of a metal slurry which is mechanically removed from the battery following discharge of the battery for external recharge, storage and/or transfer of the charged slurry to the same or a different battery for subsequent discharge. Meyer discloses a modular AC battery (individual units of battery/inverter) in a storage array. The present invention suggests not only recharging a battery but also removing spent slurry from the battery, preparing fresh charged slurry externally, and either storing it or using it either in an electric vehicle battery or utility battery.

The invention will now be described in connection with certain preferred embodiments with reference to the following illustrative figures so that it may be more fully understood.

With specific reference now to the figures in detail, it is stressed that the particulars shown are by way of example and for purposes of illustrative discussion of the preferred embodiments of the present invention only and are presented in the cause of providing what is believed

to be the most useful and readily understood description of the principles and conceptual aspects of the invention. In this regard, no attempt is made to show structural details of the invention in more detail than is necessary for a fundamental understanding of the invention, the description taken with the drawings making apparent to those skilled in the art how the several forms of the invention may be embodied in practice.

## BRIEF DESCRIPTION OF THE DRAWINGS

The present invention will be understood and appreciated more fully from the following detailed description, taken in conjunction with the drawings in which:

FIG. 1 is a block diagram illustrating an electrical energy system constructed and operative in accordance with a preferred embodiment of the present invention;

FIG. 2 is a more detailed block diagram of the system of FIG. 1;

FIG. 3 is a schematic illustration of an electric battery recharging subsystem forming part of the system of FIGS. 1 and 2;

FIG. 4 is a pictorial block diagram of a electrolyte regeneration facility forming part of the system of FIGS. 1 and 2;

FIG. 5 is a flow-chart of the operation of the regeneration facility of FIG. 4;

FIGS. 6 and 7 are general schematic illustrations of two types of electric vehicles using the batteries of the system of FIGS. 1 and 2;

FIGS. 8A, 8B and 8C are respective side, top and end view schematic illustrations of the vehicle of FIG. 7, illustrating the general location of major operating systems therein;

FIG. 9 is a partially cut away illustration of the installation of a zinc-air battery in a vehicle of the type illustrated in FIG. 6;

FIGS. 10 and 11 are respective views of two variations of a zinc-air battery suitable for use in the present invention;

FIG. 12 is a schematic illustration of a thermal management subsystem useful in the vehicles of FIGS. 6 and 7;

FIG. 13 is a schematic illustration of a multi-cell metering pump assembly useful in the system of FIGS. 1 and 2;

FIG. 14 is an exploded view of a zinc-air battery cell useful in the present invention;

FIG. 15 is a partial sectional view of the assembly of the battery cell in FIG. 14;

FIG. 16 is a perspective view of the battery cell of FIG. 14;

FIG. 17 is an exploded view of the assembly of the battery cell of FIG. 14;

FIG. 18 is a perspective view of a zinc-air utility storage battery useful in the system of FIGS. 1 and 2;

FIG. 19 is a schematic illustration of the connection of the battery of FIG. 18 in its operating environment; FIG. 20 is a block diagram illustrating the principal functional components of the battery of FIG. 19; FIG. 21 is a flow chart illustration of a power station utility battery charging function.

## DETAILED DESCRIPTION OF A PREFERRED EMBODIMENT

Reference is now made to FIG. 1, which illustrates in generalized block diagram form an electrical system constructed and operative in accordance with a preferred embodiment of the present invention and including an electrical utility having electricity generating apparatus and distribution lines, a plurality of electric metal-air batteries and an electric power storage apparatus receiving electrical power from the electric utility and supplying electrical power to the plurality of electric metal-air batteries.

Illustrated in FIG. 1 is an AC transmission line 10 which is arranged for power transfer via a power conversion unit 12 with a storage battery bank 14 and with a bank of electrolytic cells 16. The electrolytic cells 16 are operative to electrically charge an energy storage slurry, such as a mixture of discharged zinc granules and alkaline potassium hydroxide solution, thereby storing energy therein.

In the illustrated embodiment, discharged slurry is stored in a discharged slurry storage facility 18 and supplied to electrolytic cells 16 via suitable pumps (not shown). The charged slurry is received in a facility 20 and then stored in storage battery 14 or supplied to electric vehicles 22.

Discharged slurry is received at facility 18 from the electric vehicles 22 and from storage battery 14. The storage battery 14 provides, when necessary or economical, electrical power to transmission line 10 via conversion unit 12.

It will be appreciated by persons skilled in the art that the present invention, through the synergistic combination of two disparate activities, utility energy storage and electric vehicle operation, each of which is presently uneconomical, provides economical electrical utility power storage at times of low power demand, and an economically feasible electric vehicle system.

Reference is now made to FIG. 2, which illustrates the system of FIG. 1 in greater detail. As shown in FIG. 2, the AC utility transmission line, here indicated by reference numeral 30, is coupled via a transformer 32 to a power line conditioner 34 which includes high capacity AC to DC and DC to AC converters. Reactive and other line control apparatus 36, such as peak switching-in detectors may be associated with the power line conditioner 34.

A DC output of conditioner 34 may be supplied via a slurry reconditioning control circuitry 38 to a slurry reconditioning facility 40. The DC output of conditioner 34

may also be supplied via a charge control unit 42 to a bank of lead-acid batteries 44.

Slurry reconditioning facility 40 is operative to provide charged slurry, via slurry pumping apparatus 46 to an electric battery refueling station 48, for supply to electric vehicles. Facility 40 is also operative to supply charged slurry via slurry pumping apparatus 46 to a zinc-air battery 50. Charged slurry from facility 40 may also be stored in a charged slurry storage tank 52.

Discharged slurry removed from electric vehicles is supplied from electric battery refueling station 48 to a discharged slurry storage tank 54 and is supplied at appropriate times to facility 40 by slurry pumping apparatus 46. Normally recharging of slurry is carried out by facility 40 during times of low power demand for utility supplied electricity.

Electrical power may be drawn from battery 44 when needed, and supplied via discharge control circuitry 58, power line conditioner 34 and transformer 32 to the utility via power line 30. Normally power transfers between battery 44 and utility power line 30 take place in order to balance the impedance of the power line 30, to absorb short term peaks and shortfalls, typically having a time constant of less than one-half hour.

Reference is now made to FIG. 3 which is a schematic illustration of an electric battery refueling station, such as station 48 (FIG. 2). As shown in FIG. 3, the refueling station includes a plurality of drain units 60 which are operative to remove discharged slurry from electric vehicles 62. The discharged slurry is supplied to discharged slurry storage tank 54 (FIG. 2).

Automatic moving platforms 64 are preferably provided for moving the electric vehicles 62 from the drain units 60 to charged slurry supply units 66, which supply charged slurry from charged slurry storage tank 52 to the electric vehicles 62.

Reference is now made to FIG. 4, which illustrates an electrolytic reprocessing subsystem, which is indicated generally by reference numeral 16 in FIG. 1. Discharged slurry, here of the composition: unreacted zinc granules, zinc oxide and alkaline potassium hydroxide solution, stored in tanks 74, is supplied to a bank of electrolytic baths 78, such as modified alkaline zinc plating baths with scrapers for periodically removing zinc deposits thereon. Baths 78 receive an electrical input from power conversion unit 12 (FIG. 1).

Freshly generated zinc mixed with alkaline potassium hydroxide solution is pumped from electrolytic baths 78 to a zinc treatment facility 80, such as a classifier for particle sizing, which provides a purified zinc output to a storage tank 82. KOH is received from electrolytic baths 78 and is supplied to a holding tank 84. The contents of tanks 82 and 84 are supplied to a formulation tank 86 in which they are combined to provide a recharged slurry. The recharged slurry is stored in a storage tank 88.

Reference is now made to FIG. 5, which describes the operation of the apparatus of FIG. 4. It is seen that the discharged electrolyte slurry containing Zn, ZnO,

ZnO<sub>2</sub> and KOH has its concentration adjusted by the addition of KOH. Subsequently, the discharged electrolyte having a predetermined concentration undergoes separation and reduction, the KOH being removed to a KOH storage tank such as tank 86 (FIG. 4) and the solids being supplied to a zinc storage facility, such as tank 82 (FIG. 4). The zinc is supplied to a reformulation facility such as tank 84 (FIG. 4) in which KOH and other additives are added to the zinc to provide a regenerated slurry which is stored as in tank 88 (FIG. 4).

Reference is now made to FIG. 6, which illustrates a typical electric car, including a zinc-air battery 100. As seen with greater particularity in FIG. 9, the zinc-air battery 100 is typically located centrally along the longitudinal axis of the car and is mounted on the frame rails 102. Provision is made for distilled water dropping tubes 104 and a scrubbed air flow channel 105 within an air tight enclosure 108, which surrounds the battery cells 110. Enclosure 108 is typically covered by thermal and acoustic insulation 112. The structure of the battery and its function may be based on known principles and designs which are set forth, inter alia in the references cited in the Background of the Invention section hereinabove, the disclosures of which are hereby incorporated by reference.

Reference is now made to FIGS. 7, 8A, 8B and 8C which illustrate the general configuration of an electric battery driven van useful in the present invention. As seen in FIG. 7, the van is provided with two zinc-air battery banks 120 and 122 on opposite sides of the body. An auxiliary lead-acid battery 124 is preferably provided in addition. A power switching system 126 governs the supply of power to and from the various batteries.

FIGS. 8A, 8B and 8C also illustrate preferred locations of a 12 volt vehicle utility battery 128, a traction motor and drive 130, a cabin heater 132, and a DMS (Driving Management System) 134.

Reference is now made to FIG. 10, which illustrates one embodiment of a zinc-air battery suitable for powering an electric vehicle. The battery includes a multiplicity of cells 140 which are arranged in association with a slurry filling port 142, a slurry drain port 144 as well as coolant inlets and outlets 146 and 148, respectively and treated air inlets and outlets 150 and 152, respectively.

An alternative battery configuration is illustrated in FIG. 11 and includes a multiplicity of cells 160 which are arranged in association with a slurry filling port 162, a slurry drain port 164, as well as coolant inlets and outlets 166 and 168, respectively, and treated air inlets and outlets 170 and 172, respectively.

FIG. 12 illustrates a thermal management arrangement for an electric vehicle battery of the type illustrated in FIGS. 10 and 11. The battery is indicated by reference numeral 180.

A coolant passes therethrough as indicated in solid lines. Temperature sensors 182 and 184 are located respectively at the coolant inlets and outlets to the battery 180.

Heated coolant from the battery 180 is supplied via a circulating pump assembly 186 via a cabin heating system 188, for heating of the vehicle cabin as necessary, and via a radiator assembly 190 for cooling of the coolant.

Operation of the entire system is governed by a suitable battery thermal control unit, which receives inputs from temperature sensors 182 and 184 as well as from a temperature sensor 196 associated with the cabin heating system 188 and provides control outputs to cabin heat system fan motor 198 and radiator fan motor 200 as well as control inputs to the fuel heater 194, pump 186, and a cabin heating system input valve 202 and a radiator input valve 204.

Reference is now made to FIG. 13, which illustrates a typical arrangement for metering the supply and drain of slurry in a battery unit. The apparatus shown in FIG. 13 includes a recharged slurry tank 206, which outputs into a manifold 212 having a plurality of outlets 214, each of which is supplied with a non-return valve 216 and communicates with a battery cell 218. Draining of slurry from the battery cells 218 takes place via an outlet manifold arrangement 220 including non-return valves 222 for each cell. A common drain conduit 224 is provided for the removal of discharged slurry.

Reference is now made to FIGS. 14, 15, 16 and 17 which describe the construction of a modular zinc-air battery according to the present invention. It is seen that each cell includes a plastic frame 250, a current collector 252, typically formed of nickel mesh, an air electrode 254, typically formed of a wet-proofed, catalyzed carbon layer formed on the nickel mesh, a separator 256, typically formed of non-woven porous nylon, a plastic frame 258, a central current collector 260, typically formed of nickel-plated copper, a plastic frame 262, a separator 264, typically formed of non-woven porous nylon, an air electrode 266, typically formed of wet-proofed, catalyzed carbon layer bonded to nickel mesh, a current collector 268 typically formed of nickel mesh, and a plastic frame 270, typically formed of polypropylene.

FIG. 15 illustrates a section of an individual cell taken through its narrowest dimension. FIG. 16 illustrates such a cell in a partially cut away illustration, and FIG. 17 shows a cell assembly in exploded view.

Reference is now made to FIGS. 18, 19 and 20 which illustrate the general configuration of a zinc-air utility storage battery. It is noted that the battery comprises a multiplicity of cells 300, each containing, inter alia an air electrode 301 and a current collector 303, connected in series. Air is supplied from the outside atmosphere by a blower 302 via a CO<sub>2</sub> scrubber 304.

Slurry is pumped to and from the cells 300 by pumps 306. Thermal management apparatus 308 is provided as is a water humidifier 310. Apparatus 308 is operative to ensure optimum operating temperatures for the battery irrespective of the local ambient, and deals with parasitic heat generated by the battery during discharge. Humidifier 310 is operative to control the humidity of the

incoming air to the battery and prevents slurry dry-out.

Reference is now made to FIG. 21 which illustrates the function of the utility battery during charging operations. During charging, AC line power is supplied via a transformer 320, rectifier 322 and control unit 324 to the battery. The electric power storage device further includes surge switches 323, 325 for enabling the storage device to absorb undesired surges from the electric utility.

It will be evident to those skilled in the art that the invention is not limited to the details of the foregoing illustrated embodiments and that the present invention may be embodied in other specific forms without departing from the spirit or essential attributes thereof. The present embodiments are therefore to be considered in all respects as illustrative and not restrictive, the scope of the invention being indicated by the appended claims rather than by the foregoing description.

## Claims

### 1. An electrical energy system comprising:

an electric utility having an electricity generating apparatus and distribution lines (10,30);  
electric power storage means (14,44,50) for storing electrical power received from the electric utility and wherein said electric power storage means is operative to receive electrical power, via a power conversion unit (12) from the electric utility at off peak times and to provide electricity to the electrical utility at peak demand times;  
a plurality of electric vehicles (22) powered by metal-air batteries, operated by a charged zinc slurry which slurry is recharged externally from said batteries;  
means (18,48,54) for removing spent slurry from said batteries; and  
means (16,40) receiving an electrical input from the power conversion unit (12) for recharging said spent slurry received from said removing means externally of said batteries.

2. A system according to claim 1 and wherein said electric power storage means includes surge switching means (36) for enabling the electric power storage means to absorb undesired power surges from the electrical utility as needed.

3. A system according to claim 1 and wherein said electric power storage means also comprises lead-acid batteries (44).

4. A system according to claim 1 wherein said means for removing spent slurry from vehicles is part of an electric battery recharging depot along with means for supplying said slurry to a storage facility to await

recharging at low power demand times and means for supplying recharged slurry to the battery from the electric power storage means.

## Patentansprüche

### 1. Elektrisches Energiesystem mit

einer elektrischen Versorgungsanlage mit einer Stromerzeugungsvorrichtung und Verteilungsleitungen (10, 30);

elektrischen Energiespeichereinrichtungen (14, 44, 50) zum Speichern von aus der Versorgungsanlage empfangener elektrischer Energie, wobei die elektrischen Energiespeichereinrichtungen die elektrische Leistung über eine Leistungskonvertereinheit (12) von der elektrischen Versorgungsanlage außerhalb der Spitzenzeiten empfängt und Energie an die elektrische Versorgungsanlage zu Spitzennachfragezeiten liefert,

eine Anzahl von elektrischen Fahrzeugen (22), die durch Metall-Luft-Batterien versorgt werden, die mittels einer geladenen Zinksuspension betrieben werden, die außerhalb der Batterien nachgeladen wird;

Mitteln (18, 48, 54) zur Entnahme von verbrauchter Suspension aus den Batterien und Mitteln (16, 40), die eine elektrische Zufuhr von der Leistungskonvertereinheit (12) empfangen, zum Nachladen der von der Entnahmeeinrichtung empfangenen verbrauchten Suspension außerhalb der Batterien.

2. System nach Anspruch 1, bei dem die elektrische Energiespeichereinrichtung eine Überschußschalt-einrichtung (36) aufweist, durch die die elektrische Energiespeichereinrichtung unerwünschten Leistungsüberschuß von der elektrischen Versorgungsanlage nach Bedarf absorbieren kann.

3. System nach Anspruch 1, bei dem die elektrische Energiespeichereinrichtung ferner Blei-Säure-Batterien (44) aufweist.

4. System nach Anspruch 1, bei dem die Mittel zur Entnahme verbrauchter Suspension aus den Fahrzeugen Teil einer elektrischen Batterienachladestation ist zusammen mit Mitteln zum Zuführen der Suspension zu einer Speichereinrichtung zum Warten auf ein Nachladen zu Zeiten niedrigerer Leistungsnachfrage sowie Mittel zum Zuführen nachgeladener Suspension zur Batterie aus der elektrischen Energiespeichereinrichtung ist.

## Revendications

### 1. Système d'énergie électrique, comprenant :

un réseau électrique ayant un appareil générateur d'électricité et des lignes de distribution (10, 30),

un dispositif d'accumulation d'énergie électrique (14, 44, 50) destiné à accumuler l'énergie électrique reçue du réseau électrique et dans lequel le dispositif d'accumulation d'énergie électrique est destiné à recevoir l'énergie électrique par l'intermédiaire d'une unité de conversion d'énergie (12) à partir du réseau électrique en dehors des périodes de pointe et à transmettre de l'électricité au réseau électrique pendant les périodes de pointe,

plusieurs véhicules électriques (22) alimentés par des batterie d'accumulateurs du type métal-air fonctionnant à l'aide d'une suspension chargée de zinc, la suspension étant rechargée à l'extérieur des batteries,

un dispositif (18, 48, 54) d'extraction de la suspension usée des batteries, et

un dispositif (16, 40) recevant un signal électrique de l'unité (12) de conversion d'énergie et destiné à recharger la suspension usée reçue du dispositif d'extraction à l'extérieur des batteries.

2. Système selon la revendication 1, dans lequel le dispositif d'accumulation d'énergie électrique comprend un dispositif (36) de commutation en cas de surtension destiné à permettre au dispositif d'accumulation d'énergie électrique d'absorber les surtensions indésirables du réseau électrique le cas échéant.

3. Système selon la revendication 1, dans lequel le dispositif d'accumulation d'énergie électrique comprend aussi des batteries acides au plomb (44).

4. Système selon la revendication 1, dans lequel le dispositif d'extraction de la suspension usée des véhicules fait partie d'un dépôt de recharge de batteries électriques avec un dispositif de transmission de la suspension à une installation de stockage dans l'attente de la recharge au moment des périodes de faible consommation d'énergie, et un dispositif destiné à transmettre la suspension rechargée à la batterie à partir du dispositif d'accumulation d'énergie électrique.

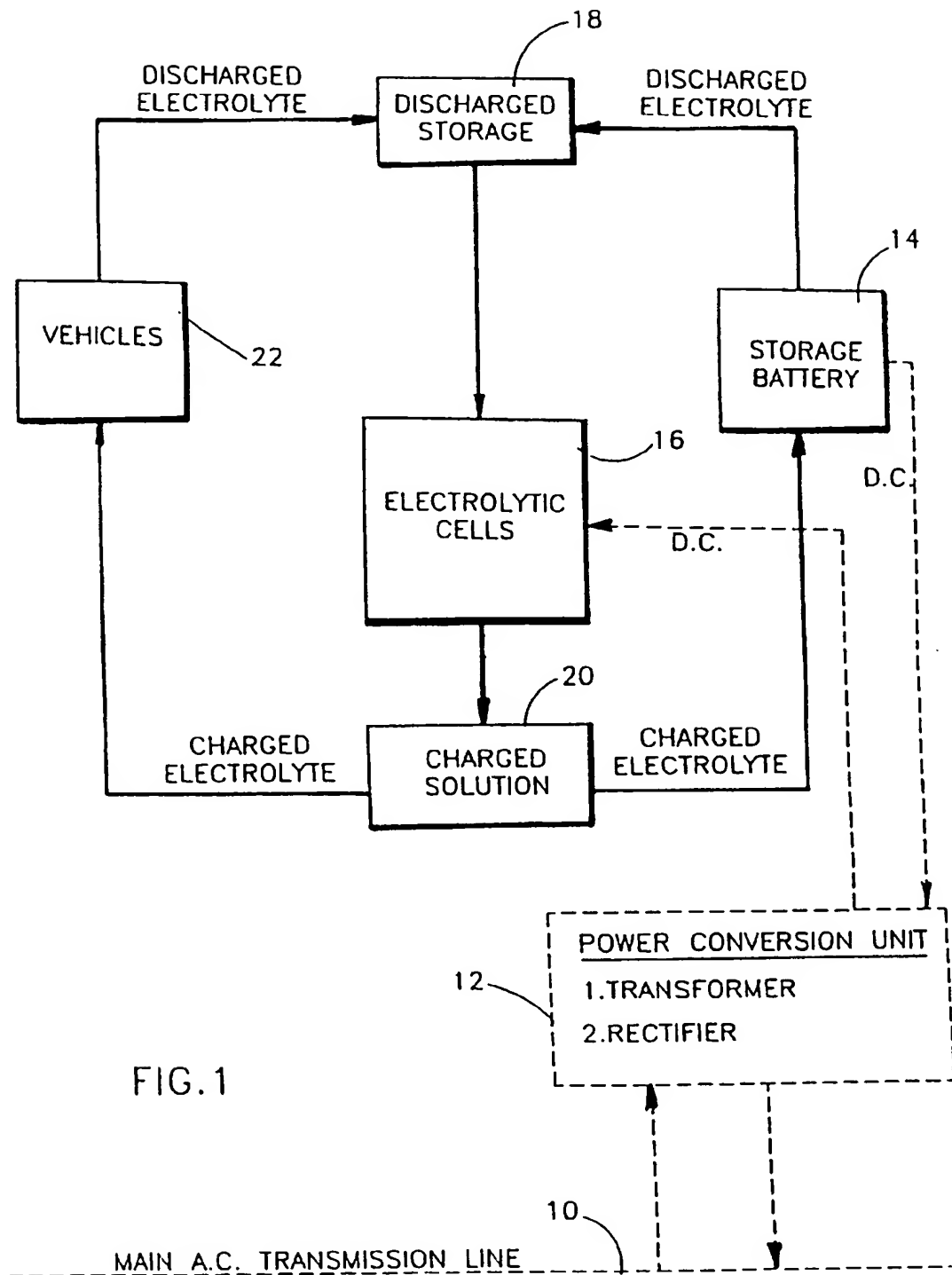
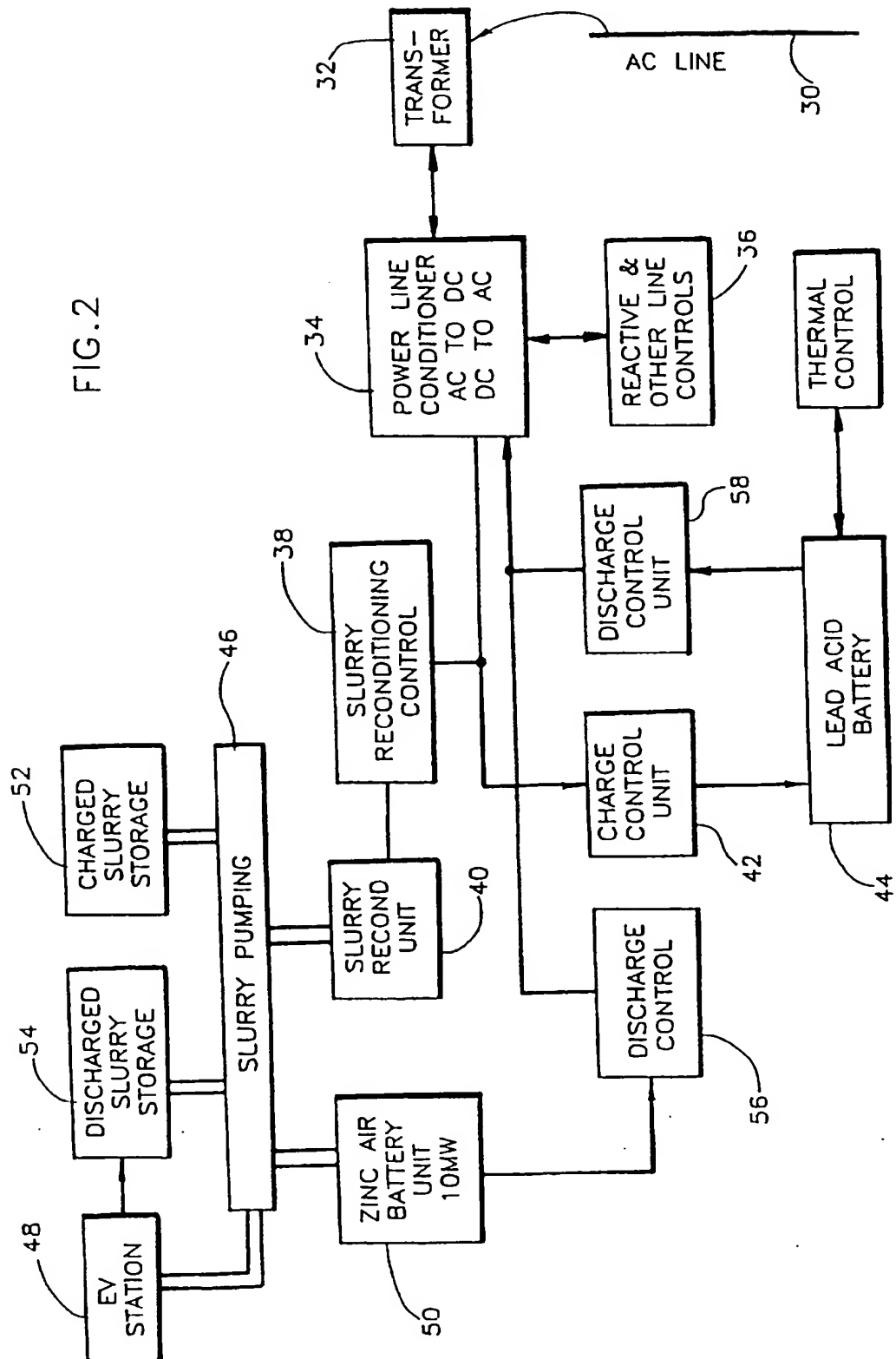


FIG. 1





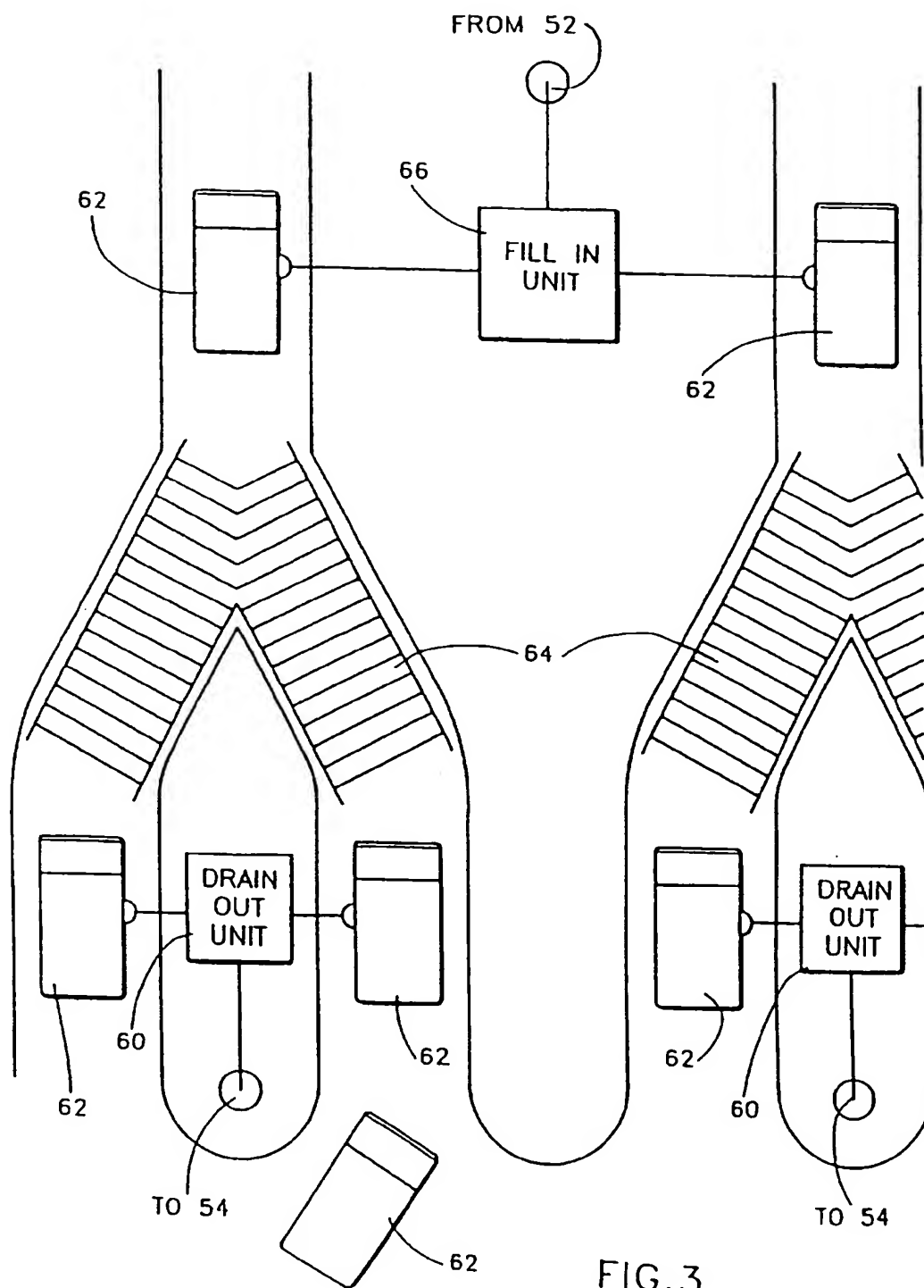
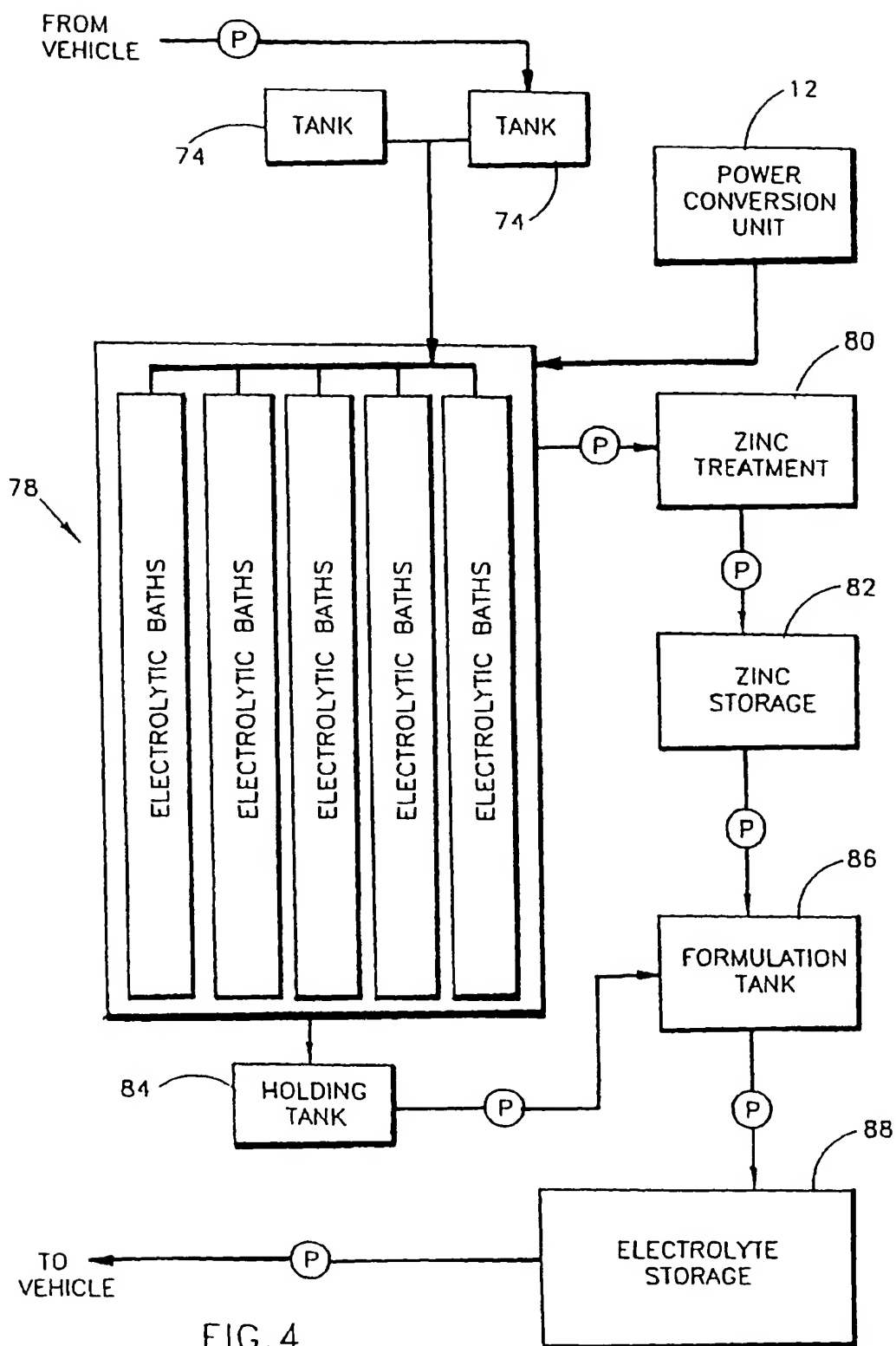


FIG.3



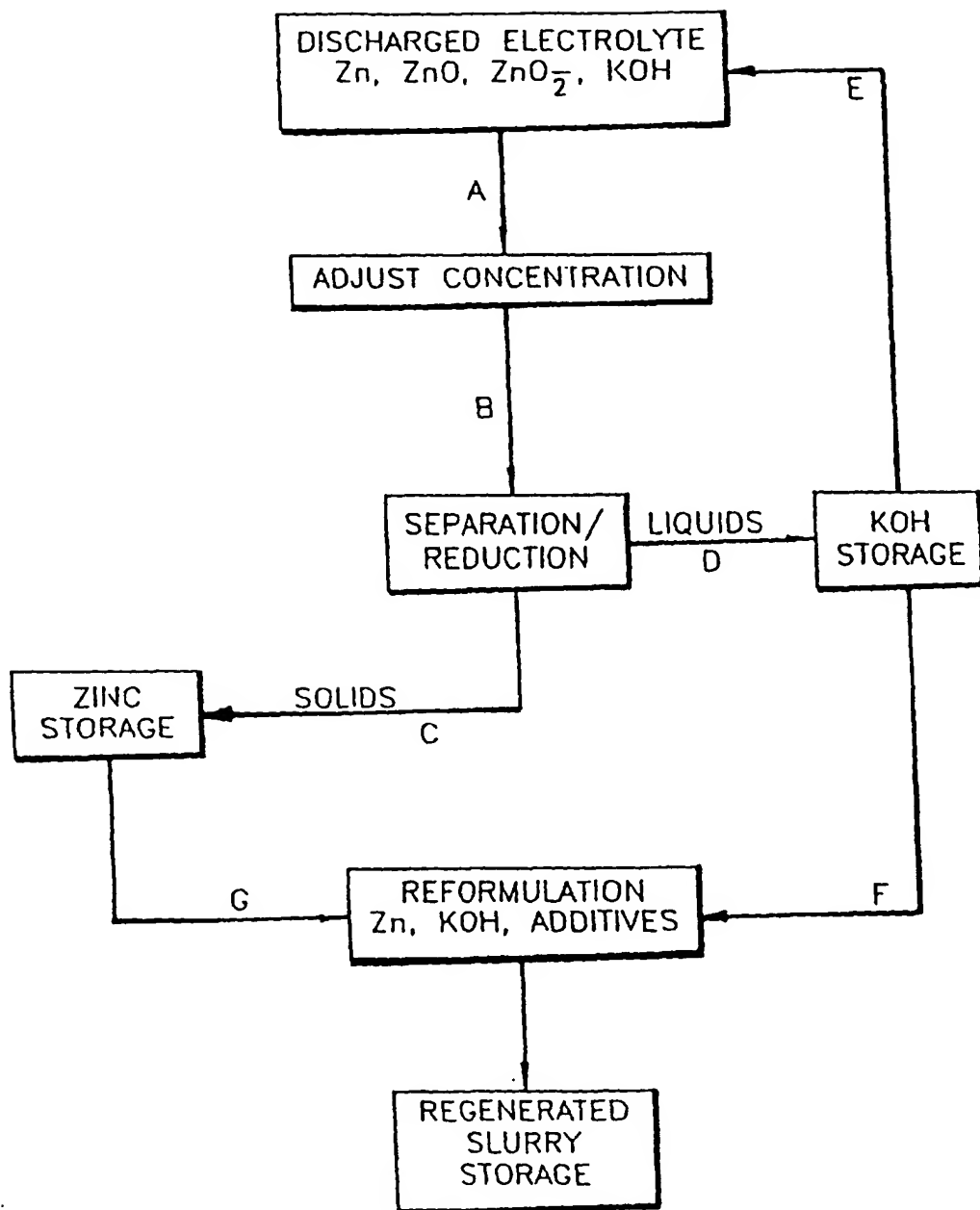
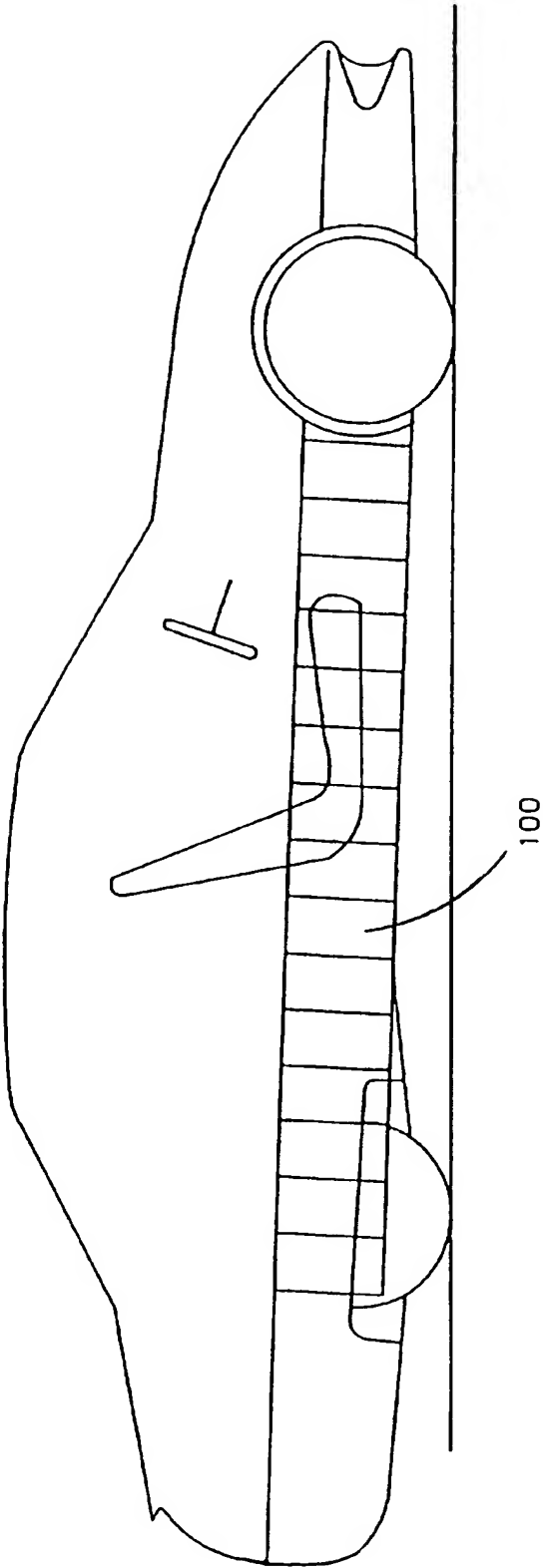
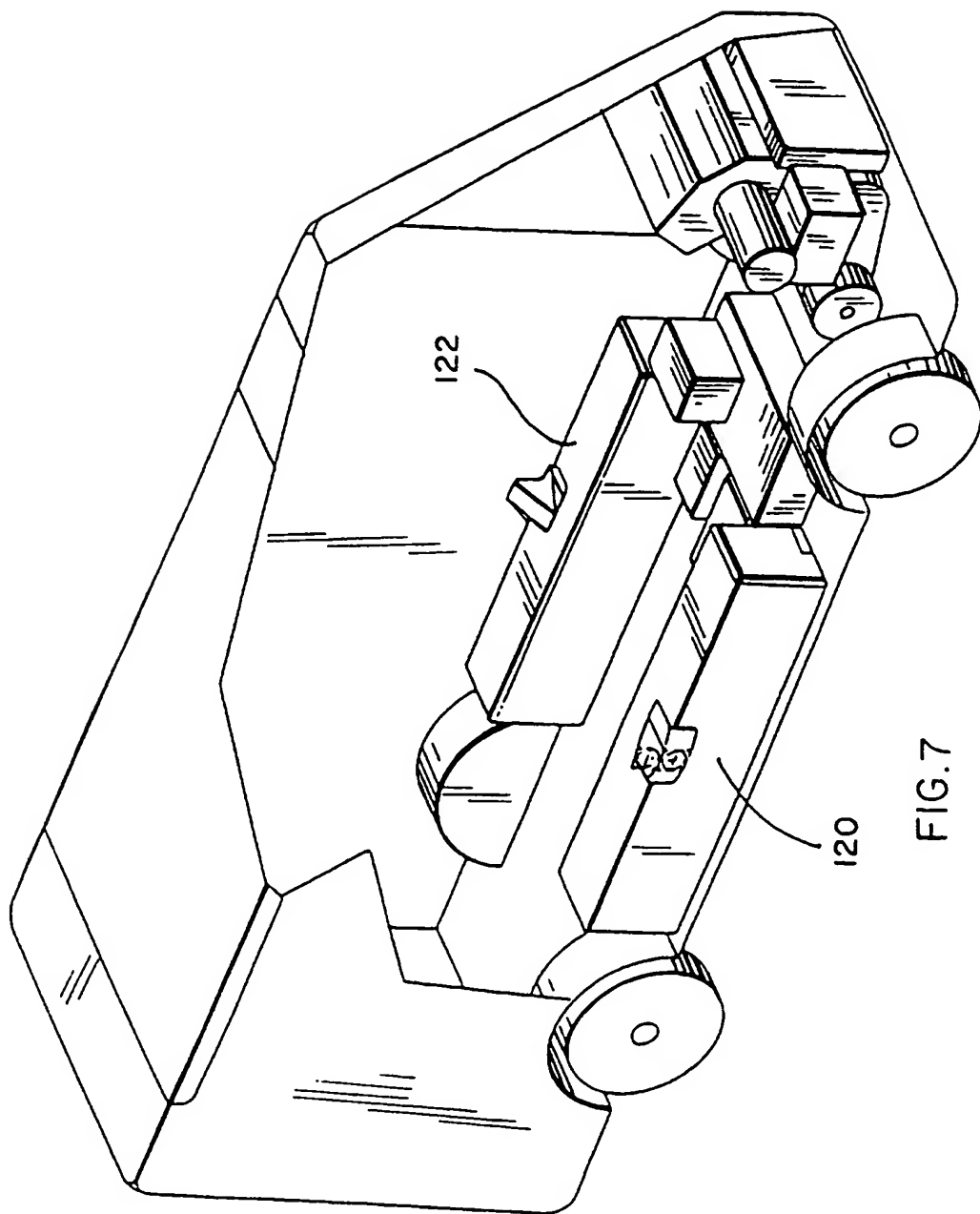


FIG.5

FIG.6





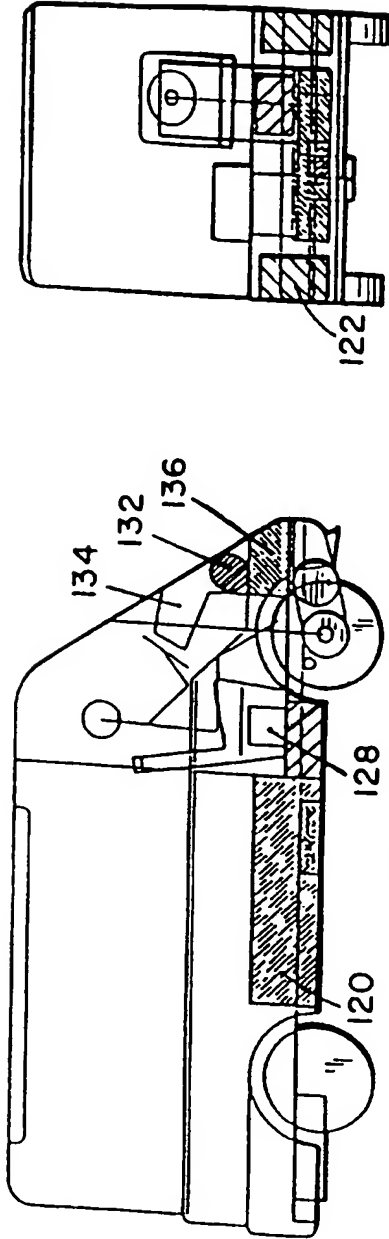
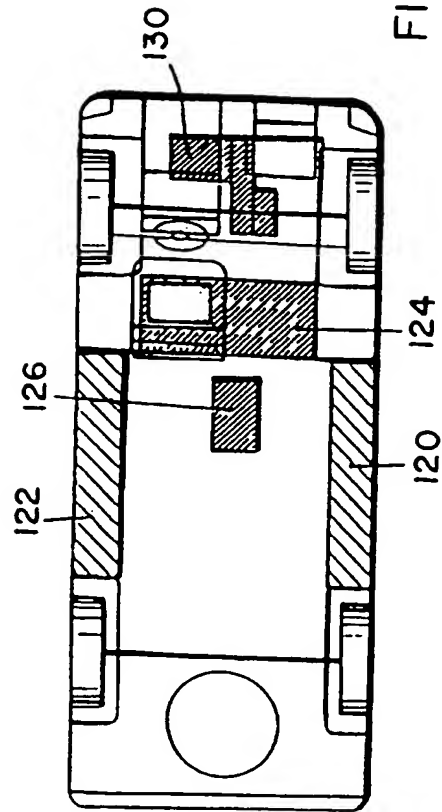
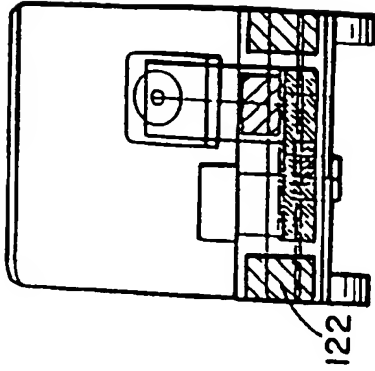


FIG. 8C



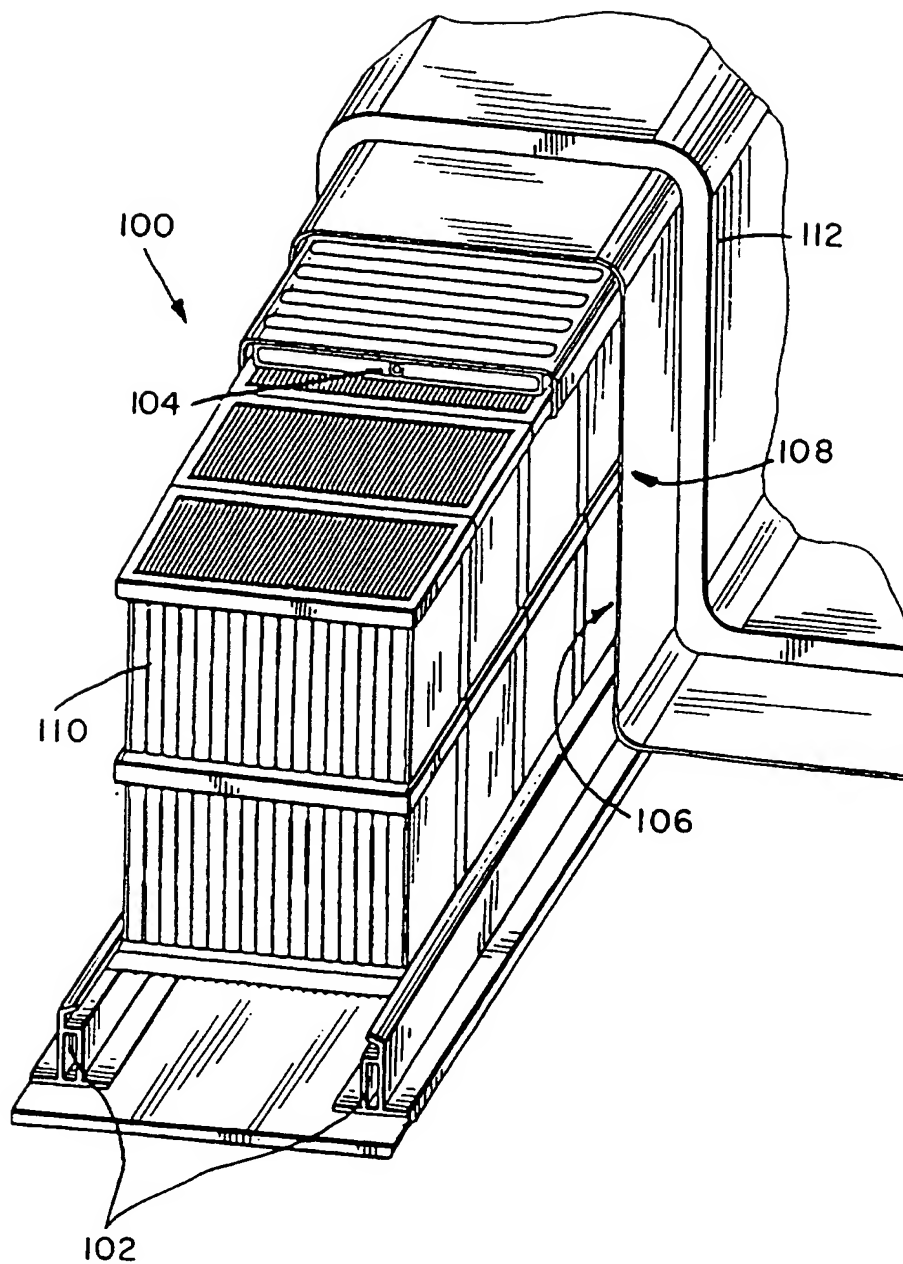
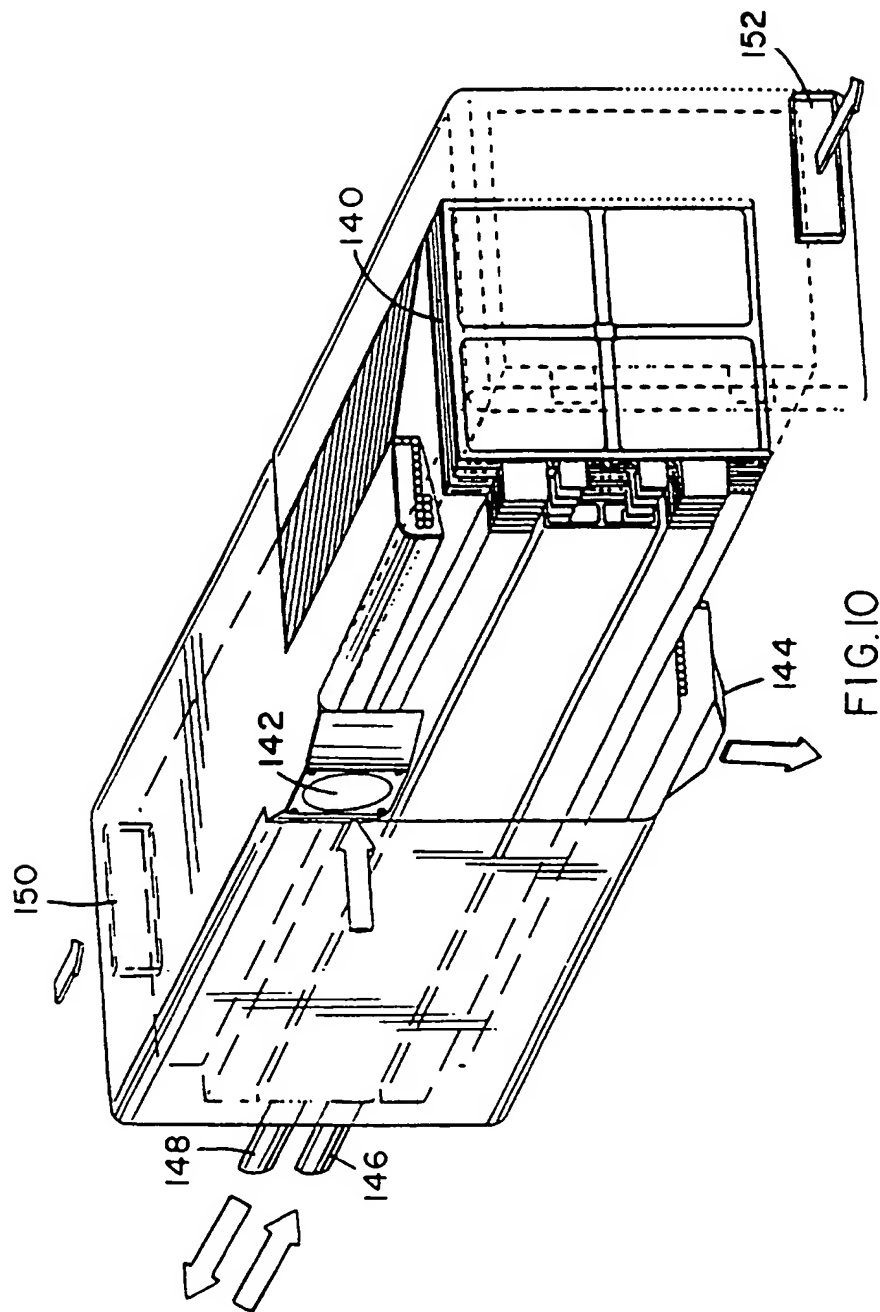


FIG.9





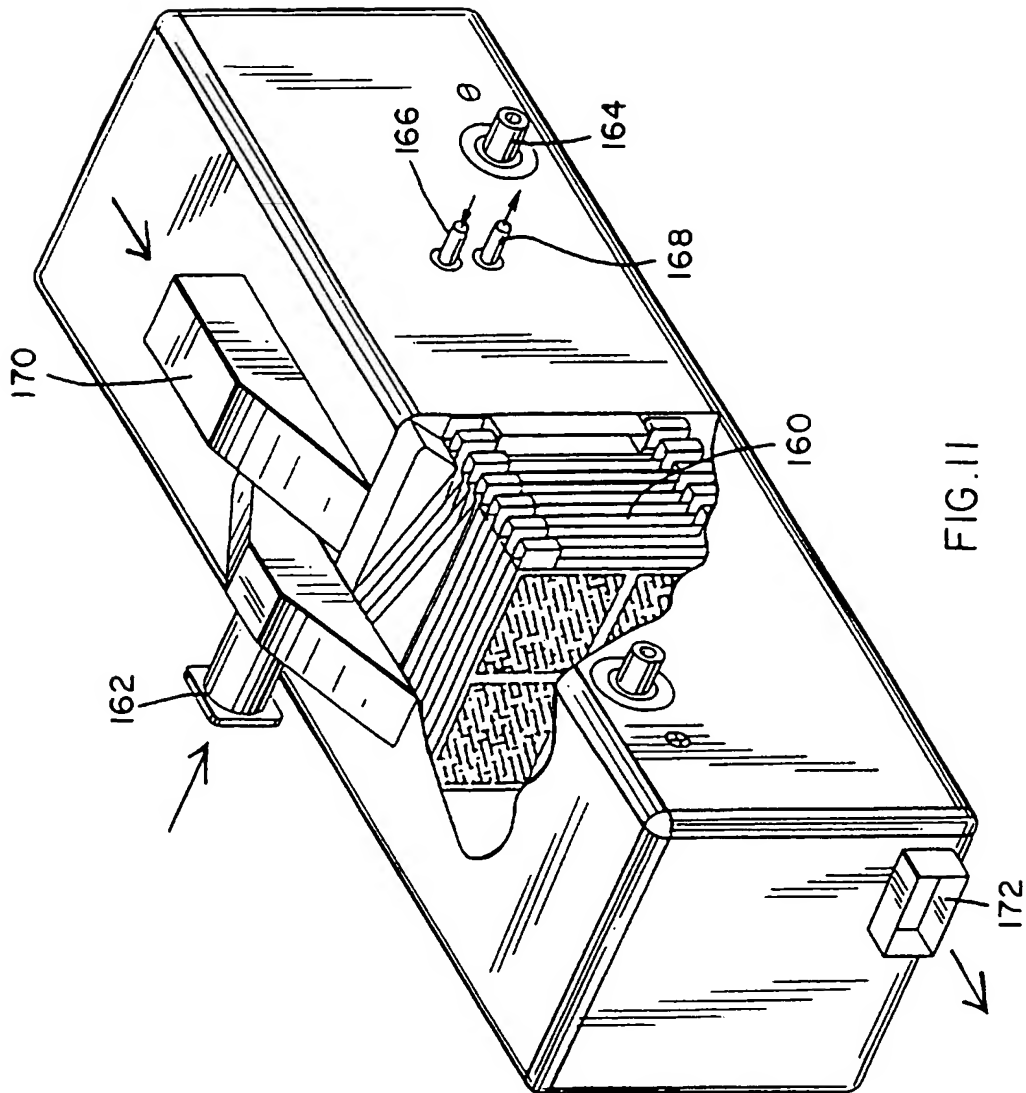


FIG. 11

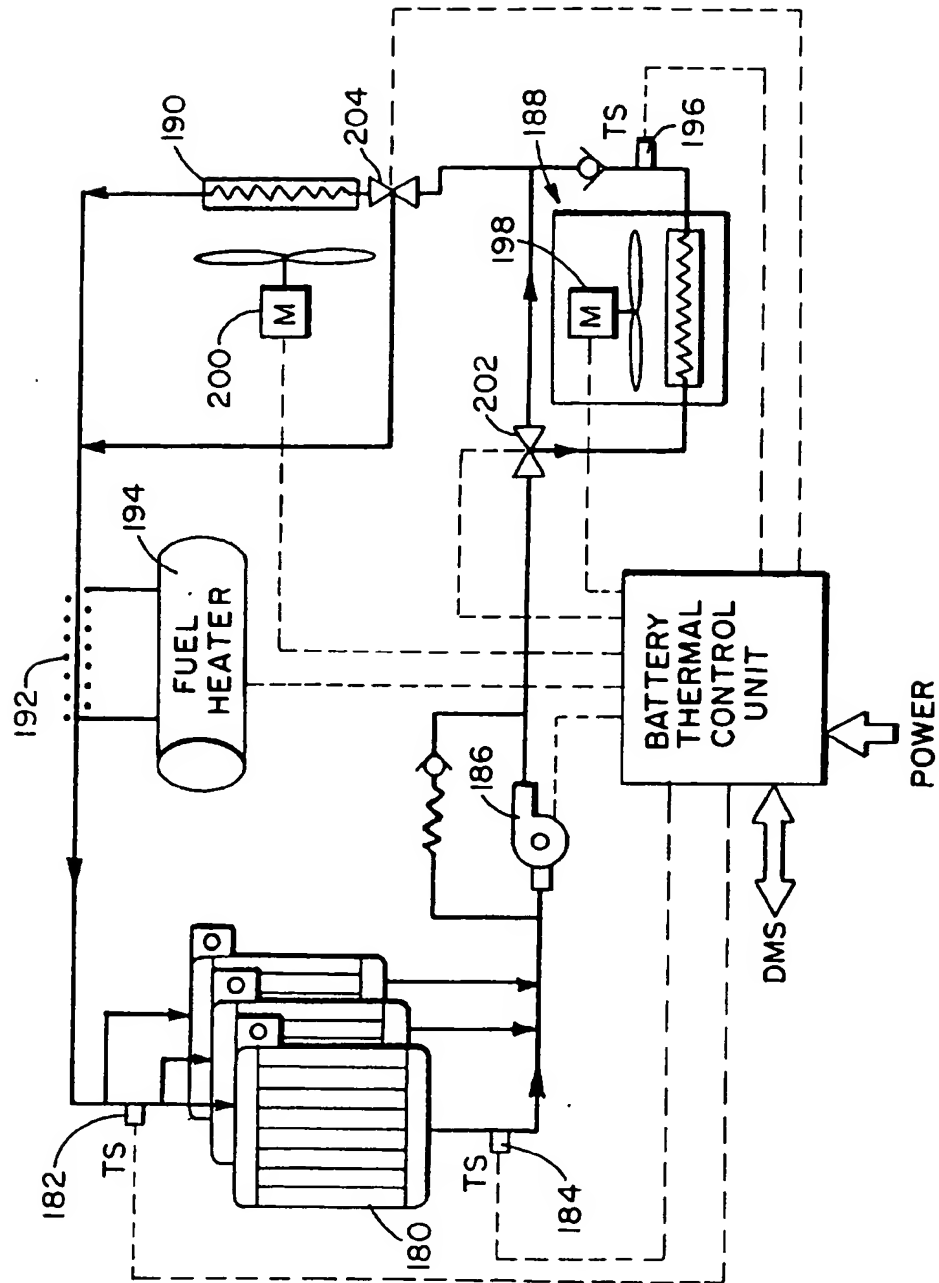


FIG. 12

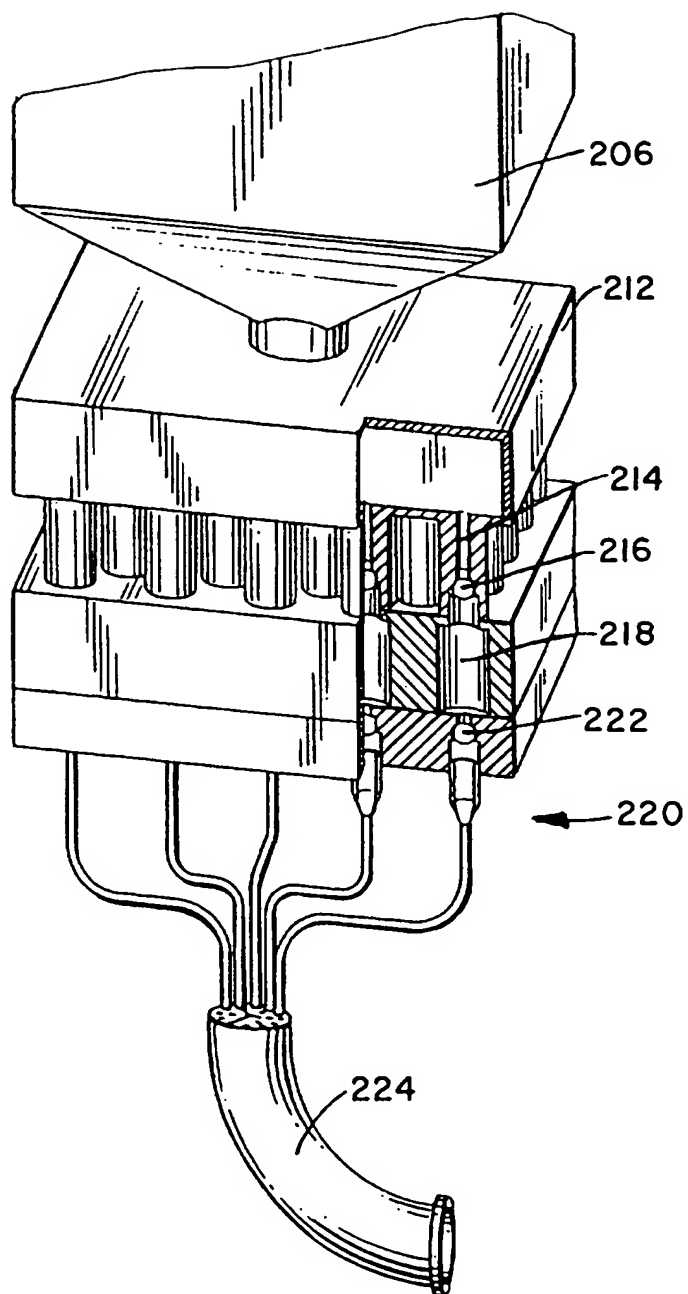
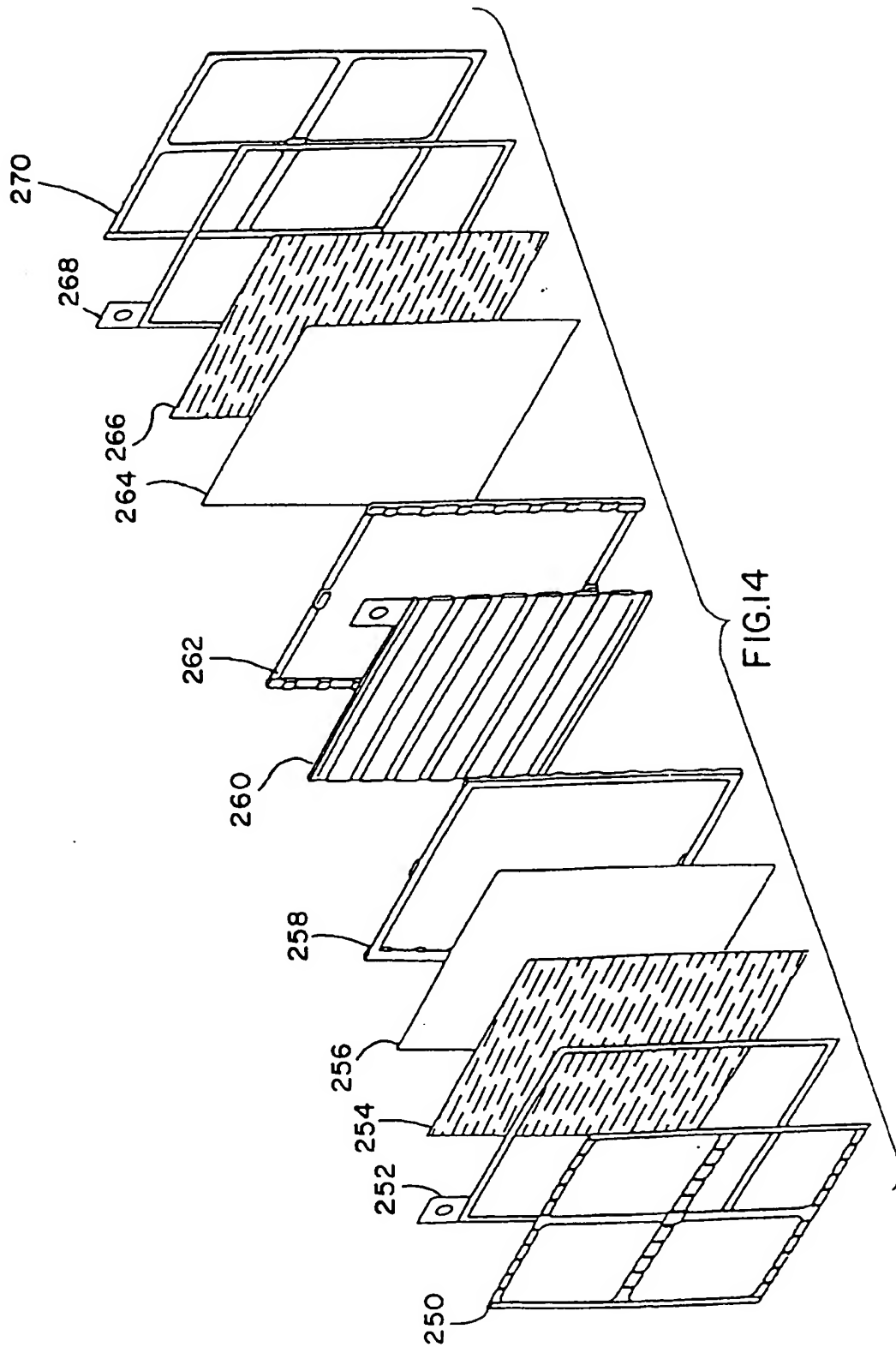


FIG.13



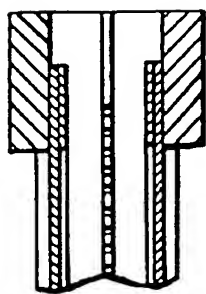


FIG. 15

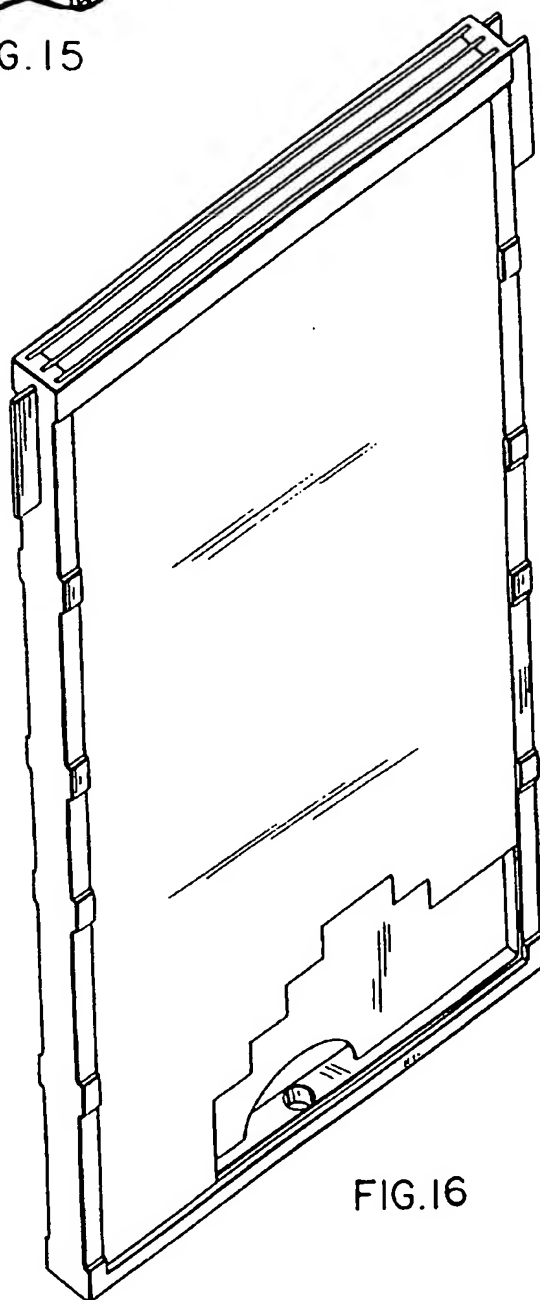


FIG. 16

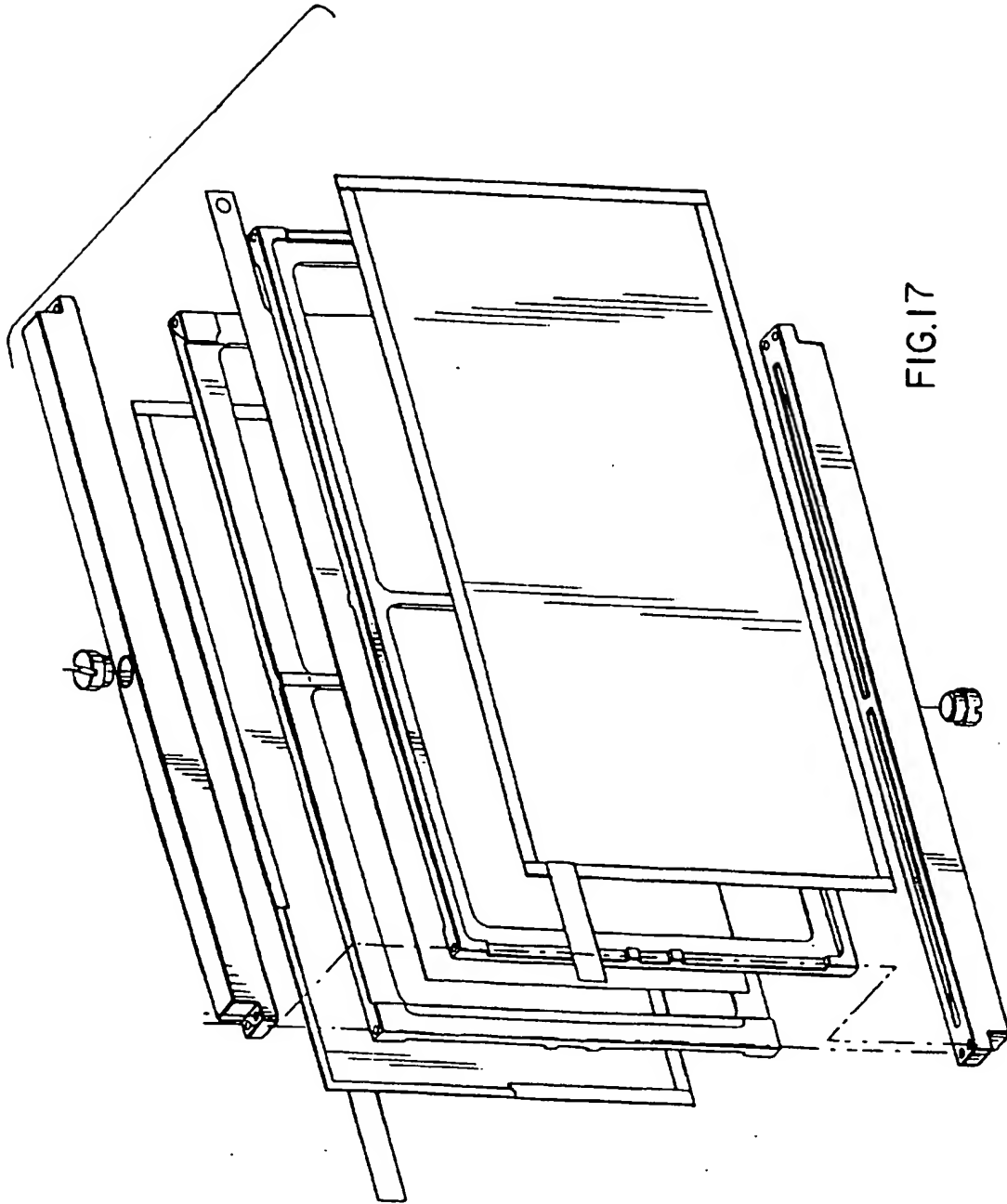


FIG.17

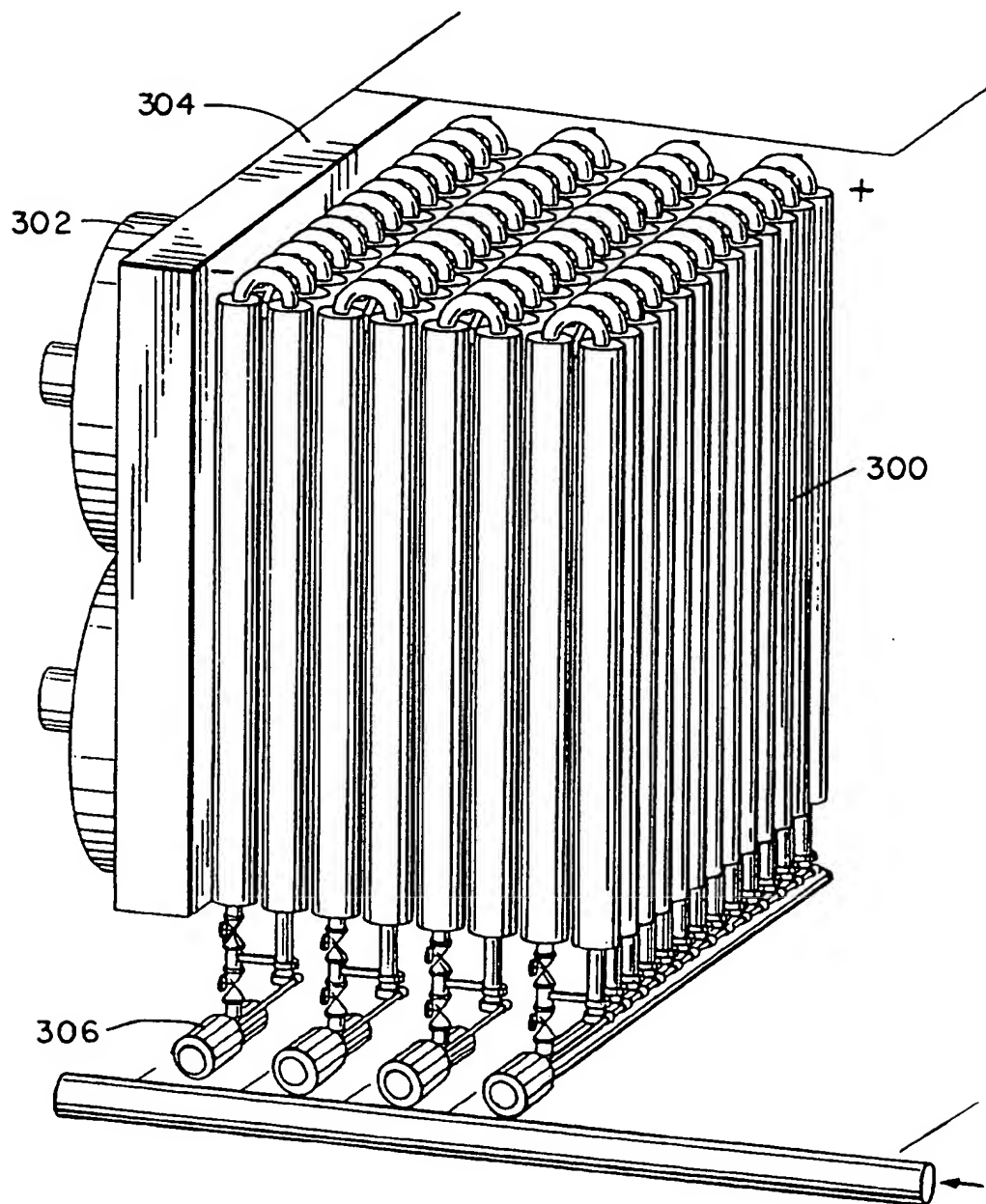


FIG.18

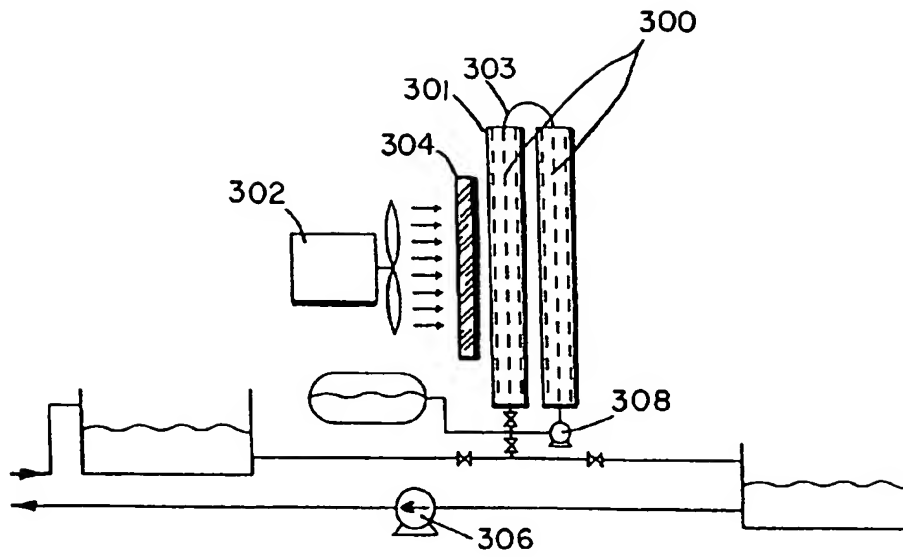


FIG.19

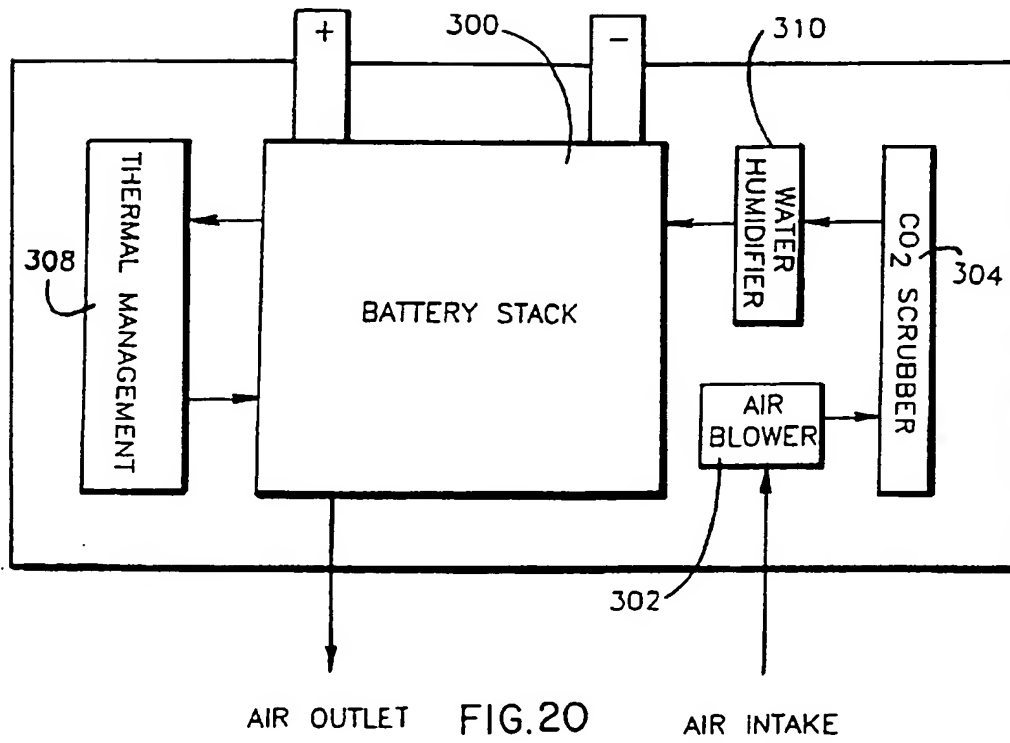


FIG.20



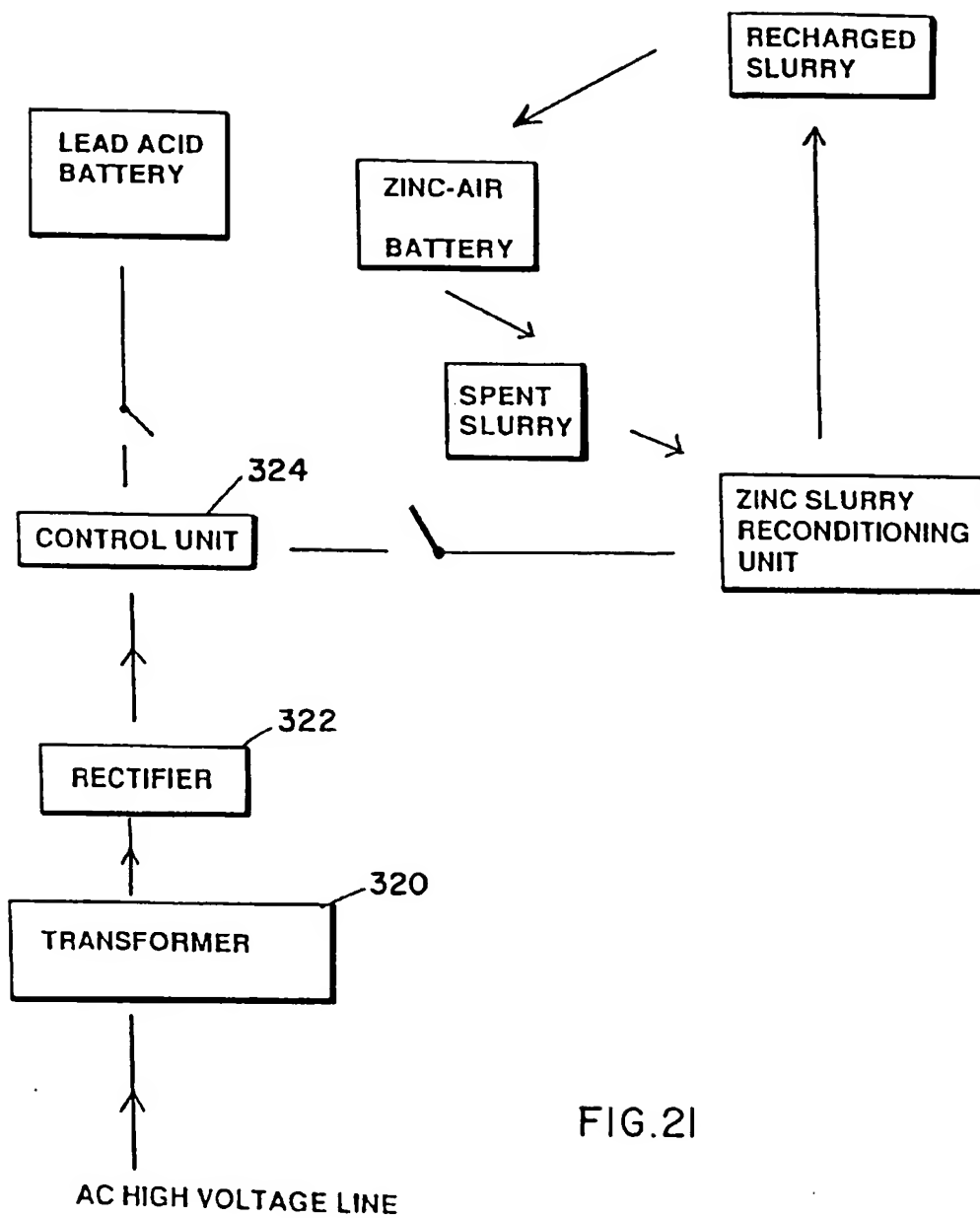


FIG.21

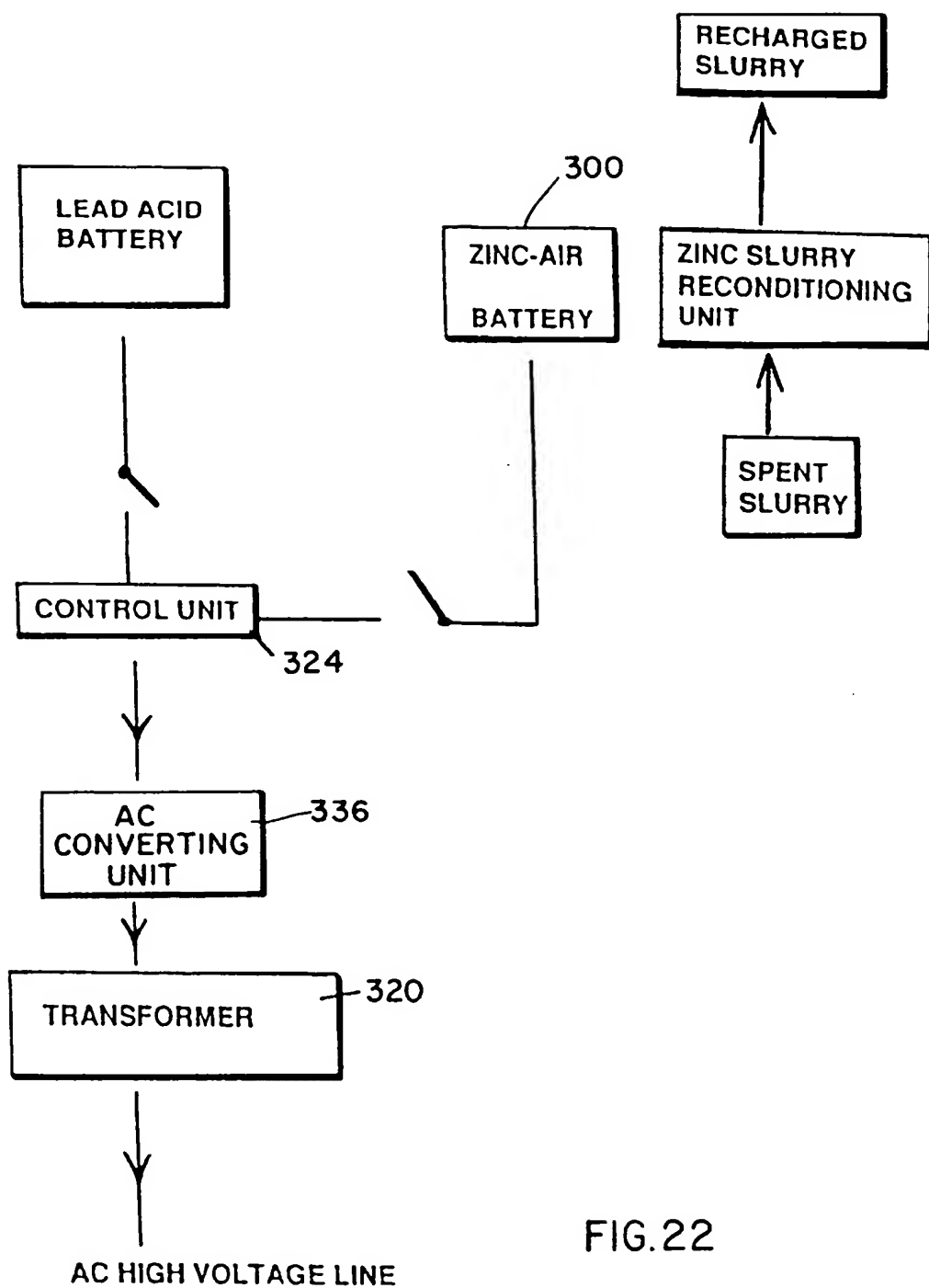


FIG.22